




Work Order ID 64567

Wednesday, December 08, 2010 10:27:39 A

Page 1

Item ID:	D3873-1	Accept		Setup	Start	
Revision ID:						
Item Name:	Bushing				Stop	
Start Date:	12/8/2010	Start Qty:	100.00			
Required Date:	12/22/2010	Req'd Qty:	100.00			
Reference:						

Approvals:	Process Plan:		Date:	10/12/08	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3873	B								


100		0.00							
									
Hardinge									
Hardinge CNC Lathe Small									

Memo
1-TURN AS PER FOLIO FA806 & DWG D3873 ,
FOLIO REV: B
DWG REV: B

2-DEBURR AS REQUIRED

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
									
QC									
Quality Control									

Memo

 10/12/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
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Picklist Print

Wednesday, December 08, 2010 10:27:44 AM

Page 1

Work Order ID: 64567

Parent Item: D3873-1

Parent Item Name: Bushing



Start Date: 12/8/2010

Required Date: 12/22/2010

Start Qty: 100.00

Required Qty: 100.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M303R0.750

Purchased

No

100

f

100.8402

0.06



303 Round Bar 0.750



6
SD 10/12/29

Location

Loc Qty

Loc Code

MAT

78.7747

107077

0

115010

4.2197

→ 115806

12

115868

2.555

116135

60

MAT028

4.505516

113134

0.000316

113295

4.25

113424

0.2552

MAT029

17.56

114356

17.56

4 RA

4 RA

2.1 RA

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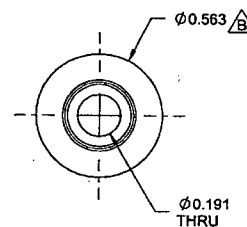
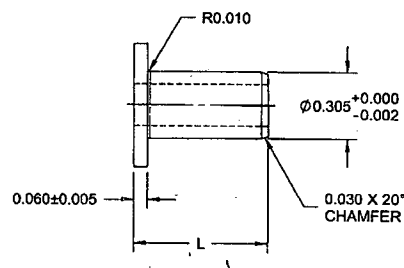
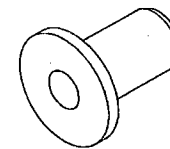
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SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 44547



D3873-X BUSHING

DART P/N	L	WEIGHT (lbs)
D3873-1	0.600	0.01

RELEASED
 2010-09-15
 JAP

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR PER ASTM A582
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: PER TABLE

B	Ø0.563 WAS Ø0.63 (C3-1, TO FIT TRIBAG GIRT)	CP	10.07.22
A	NEW ISSUE	MB	09.01.07
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE USA, INC.	
DRAWN	CP	PORT HADLOCK, WA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3873	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BUSHING	NTS
DATE	10.07.22	<small>COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL. AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

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